



Adhesive
Solutions

GROUP OF COMPANY

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Applied to Life.™

3M™ Polyurethane Protective Tape 8671/8671HS

Technical Data Sheet

Product Description

3M™ Polyurethane Protective Tape 8671 is made from an abrasion-resistant polyurethane elastomer that resists punctures, tearing, abrasion and erosion. It is formulated for resistance to ultraviolet light. 3M 8671 tape provides a simple, easy method of protecting a surface from corrosion, abrasion and minor impact damage. 3M 8671 tape is constructed with a long-aging, solvent-resistant, pressure-sensitive acrylic adhesive that is protected with an easy to release paper liner. Also available in high shear adhesive.

Typical Physical Properties and Performance Characteristics

- The following technical information and data should be considered repetitive of typical only and should not be used for specification purposes.
- ASTM = American Society of Testing and Materials.
- Metric values are listed in parenthesis.

Dimensions

Approximate applied Thickness*	0.012 inch (0.30 mm) Film 0.002 inch (0.05 mm) Adhesive Total Thickness 0.014 (0.35 mm)
Standard Roll Length	36 yd (32.9 m)
Available Widths	Minimum ½ inch Maximum 24 inches (1.25 cm to 61 cm)
Approximate Weight*	0.81 lb/yd ² (439 g/m ²)

*Excludes the poly liner that is removed from the tape prior to application.

Typical Physical Properties and Performance Characteristics:

Property	Test Method	Units U.S. (SI)	Typical Value
Tensile Strength @ Break	ASTM D882	lb/in (N/100 mm)	80 (1,401)
Hardness	ASTM D2240	Shore A	80
Elongation % @ Break	ASTM D882	%	500
Peel Adhesion @ 70°F (21°C) to:			
Anodized, Alclad Aluminum	ASTM D-1000, 24 hr Dwell	oz/in (N/100 mm)	100 (110)
Glossy Polyurethane Paint			52 (57)
Mil-P-27733 Epoxy Primer			90 (99)
304 Brite # 7 SS Steel Panel			60 (66)
Max. Service Temperature		°F (°C)	180 (82°C)

General Information

- 3M™ Polyurethane Protective Tape has weather resistance properties and has been used to isolate and protect substrates from environmental damage and corrosive elements.
- Polyurethane Protective Tape may be painted per 3M Technical Bulletin, Polyurethane Protective Tape, Painting instructions

Shipping and Storage

No special/hazardous labeling or packaging required and no regulations for air, ground or water shipment for this product.

Keep film in clean area, away from excessive moisture and out of direct sunlight. Store rolls in the shipping carton. Return partially used rolls to shipping carton.

Shelf Life: Two (2) years from date of manufacture or as expressly certified by 3M.

Additional Information

In the U.S. call toll free 1-800-235-2376, or fax 1-800-435-3082 or 651-737-2171. For U.S. Military, call 1-866-556-5714. If you are outside of the U.S., please contact your nearest 3M representative.

These products were manufactured under a 3M Quality Management System registered to the AS9100 standard

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8671/8671HS
Issue date: 6/2018

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