Adhesive Solutions
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Product Description

3M™ Safety-Walk™ Coarse Tapes and Treads - 700 Series

These products consist of large abrasive particles bonded by a tough, durable polymer to a dimensionally stable plastic film. The reverse side is coated with a pressure-sensitive adhesive covered by a removable protective liner.

Standard Sizes

Refer to Table A on page 2.

Colors: Black #710, Gray #770, and Light Gray #775

Custom sizes: Available upon request.

3M™ Safety-Walk™ Slip-Resistant General Purpose Tapes and Treads - 600 Series

These products consist of abrasive particles bonded by a tough, durable polymer to a dimensionally stable plastic film. The reverse side is coated with a pressure-sensitive adhesive, covered by a removable protective liner.

Standard Sizes

Refer to Table A on page 2.

Colors: Black #610, Clear #620, Safety Yellow #630, Safety Yellow/Black Stripe #613, and White #688

Custom sizes: Available upon request.

3M™ Safety-Walk™ Slip-Resistant Conformable Tapes and Treads - 500 Series

These products consist of abrasive particles bonded by a tough, durable polymer to aluminum foil. The reverse side is coated with a pressure-sensitive adhesive, covered by a removable protective liner. The product is designed to stretch and conform to irregular surfaces such as diamond plating, flat surfaces with rivets or screw heads, ladder rungs, etc.

Standard Sizes

Refer to Table A on page 2.

Colors: Black #510, Safety Yellow #530, and White #588

Custom sizes: Available upon request.

3M™ Safety-Walk™ Slip-Resistant Medium Resilient Tapes and Treads - 300 Series

The products consist of dimensionally stable plastic film coated with a resilient textured surface. The reverse side is coated with a pressure-sensitive adhesive, covered by a removable protective liner.

Standard Sizes

Refer to Table A on page 2.

Colors: Black #310 and Gray #370

Custom sizes: Available upon request.

3M™ Safety-Walk™ Slip-Resistant Fine Resilient Tapes and Treads - 200 Series

These products consist of a resilient fine textured top surface. The reverse side is coated with a pressure-sensitive adhesive, covered by a removable protective liner.

Standard Sizes

Refer to Table A on page 2.

Colors: White #280 and Clear #220

Custom sizes: Available upon request.

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Accessories
3M™ Nitrile Industrial Adhesive 4491
This primer is a solvent-based adhesive. It is to be applied to rough or porous surfaces before application of adhesive-backed products. One quart (946 mL) covers approximately 35 sq ft (3.25 sq m).
Size: 1 quart (946 mL) can

3M™ Safety-Walk™ Edging Compound
This is a liquid, solvent-based compound in a convenient tube applicator. The product fills in the exposed edges of Safety-Walk™ slip- resistant materials, providing extra protection against excessive moisture or liquids. One 5 oz. (148 mL) tube seals approximately 75 to 100 linear feet (23 to 30.5 m).
Size: 5 oz. (148 mL) tube

3M™ Safety-Walk™ Rubber Hand Roller
The 3M™ Safety-Walk™ Rubber Hand Roller helps provide a firm bond when applying Safety-Walk™ slip-resistant materials.
Roller Size: 1.375 in. diameter by 2 in. wide. (3.5 cm diameter by 5.1 cm wide)
Overall length: 6 in. (15.2 cm)
Product Selection Guide

Table A. 3M™ Safety-Walk™ Slip-Resistant Tapes and Treads Standard Sizes

Size	Black #710	Light Gray #775	Gray #770	Black #610	Safety Yellow #630	White #688	Clear #620	Safety Yellow/ Black Stripe #613	Black #510	White #588	Safety Yellow #530	Black #310	Gray #370	White #280	Clear #220
3/4 in. by 24 ft.				X											
5.5 in. by 5.5 ft.				X											
6 in. by 24 ft.	X			X				X	X			X			
2 in. by 30 ft.															
3 in. by 30 ft.															
4 in. by 30 ft.	X														
6 in. by 30 ft.	X														
24 in. by 30 ft.	X		X												
3/4 in. by 60 ft.				X											
1 in. by 60 ft.				X	X		X	X	X			X	X	X	X
2 in. by 60 ft.				X	X		X	X	X		X	X	X	X	X
3 in. by 60 ft.								X							
4 in. by 60 ft.				X	X		X	X	X		X	X	X	X	
6 in. by 60 ft.				X				X	X		X	X	X	X	
12 in. by 60 ft.				X				X	X			X	X	X	X
18 in. by 60 ft.				X					X			X	X		
24 in. by 60 ft.				X				X	X			X	X		
36 in. by 60 ft.				X								X	X		
48 in. by 60 ft.		X		X				X				X			
48 in. by 150 ft.						X				X					

Custom sizes are available upon request for all materials.

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