



**Adhesive  
Solutions**

GROUP OF COMPANY

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3M

## 3M™ Super 77™ Multi-Purpose Spray Adhesive – Low VOC <25%

### Technical Data

March 2012

#### Product Description

A high tack and fast drying mist spray adhesive.

#### Key Features

- Securely bonds many lightweight materials such as attaching foils, carpeting, lightweight paper, cardboard, felt, and cloth to painted or unpainted metals, wood.
- Meets CARB / OTC VOC Requirements.
- Helps contribute to LEED® credits.
- GREENGUARD Indoor Air Quality Certified®.

#### Typical Properties

**Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

Product	3M™ Super 77™ Multi-Purpose Spray Adhesive – Low VOC <25%
Base:	Synthetic Elastomer
Solids Content - (by wt.):	19.4%
Density (lbs/gal):	6.6
Viscosity (cps):	N/A
Color(s):	Translucent
Volatile Organic Compounds (VOC):	< 25%
Hazardous Air Pollutants (HAPS) % wt (calculated):	No
CARB Compliant:	Yes
GREENGUARD Indoor Air Quality Certified®:	Yes
LEED® Eligible:	Yes
Coverage @ 1 gram /ft <sup>2</sup> per Can:	99
Spray Pattern:	Mist
Dry Time:	15 - 30 sec.
Bonding Range:	15 sec. – 30 mn.
Shear Adhesion Failure Test - SAFT <sup>(1)</sup> :	205
Flammable Solvent:	Yes
Flammable Propellant:	Yes

<sup>(1)</sup>SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90F and ramped 10F every 10 mn. until complete failure.

#### Available Sizes

Container Size	3M Stock Number	UPC Number
24 Fl. Oz. (Net Wt. 18.0 oz) - clear	62-4876-4930-3	00-051111-97956-3

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<b>Storage</b>	Store product at 60°-80°F (16°-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.
<b>Shelf Life</b>	When stored at the recommended conditions in original, unopened container, this product has a shelf life of 15 months from date of shipment.
<b>Precautionary Information</b>	Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.
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