



Adhesive  
Solutions

GROUP OF COMPANY

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# 3M

## Data Sheet

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**Product Description** 3M™ Acetate Cloth Electrical Tape 11 is a black, 8.25-mil (0.21 mm) thick tape composed of a 6-mil (0.152 mm) acetate cloth backing coated on one side with a thermosetting rubber pressure-sensitive adhesive.

- Commonly used for coil wrapping and wire harness bundling applications
- Adhesive requires no heat, moisture or other manner of preparation to affect application
- Designed for continuous operation not exceeding 105°C (221°F)

### Properties

Physical Properties	Value Imperial (Metric)	Electrical Properties	Value Imperial (Metric)
Color - Visual	Black	Dielectric Breakdown <sup>1</sup> - Minimum	1500 V
Adhesive	Thermosetting Rubber	Electrolytic Corrosion Factor <sup>2</sup>	1.0
Backing	Acetate Cloth	Insulation Resistance <sup>1</sup> - Minimum	1x10 <sup>6</sup> Ω
Mechanical Properties	Value Imperial (Metric)		
Backing Thickness - Nominal	6 mil (0.152 mm)		
Total Thickness <sup>1</sup>	8.25 +/-0.75 mils (0.21 +/- 0.019 mm)		
Adhesion to Steel <sup>1</sup> - Minimum	30 oz/in (3.3 N/cm)		
Breaking Strength <sup>1</sup> - Minimum	30 lb/in (53 N/cm)		
Elongation <sup>1</sup> - Minimum	8%		

Notes:

1. ASTM D1000 Test Method - properties measured at room temperature 73°F (23°C) unless otherwise stated
2. 3M Test Method ETM-54001 - 1.0 equates to no corrosion observed

### Agency Approvals & Self Certifications

- Self-certified to Commercial Item Description: A-A-59770A (2007), Type I (ACT)
- For Regulatory information including RoHS, REACH, please visit [www.3M.com/regs](http://www.3M.com/regs)

### Shelf Life & Storage

This product has a 5-year shelf life (from date of manufacture) when stored in humidity-controlled storage (50°F/10°C to 80°F/27°C and <75% relative humidity).

### Availability

3M™ Acetate Cloth Electrical Tape 11 available from 3M authorized distributors/converters

Also available from [3M.com/oem](http://3M.com/oem) or call 1.800.245.3573.

# 3M™ Acetate Cloth Electrical Tape 11 with Thermosetting Rubber Adhesive

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